



Key Features:

- Provide conveyor controls on PLC platform for various applications
- Standard system supports application from 1 motor to 1000 or more.
- Interfaces to Realtime360 packages for system status, maintenance and reporting functions
- Functions as a stand-alone system or connects with other PLCs and PC sub-systems

Benefits:

- Compatible with both existing and new material handling system (MHS)
- Scalable - Expands easily to accommodate future growth
- Seamless integration with Realtime360 View™ HMI Graphic Diagnostic Packages and entire Realtime360 Suite
- Reduces manpower demand through automation

System Overview

Realtime360 Controls™ from BP Controls provides a PLC platform for the controlling and monitoring of inputs and outputs (I/O) for a variety of material handling applications. Whether the system consists of a single motor or hundreds, **Realtime360 Controls** will provide the right solution for you needs.

Available in both discreet and distributed I/O configurations, Realtime360 Controls are easily tailored for most common material handling solutions, including: transportation, accumulation, merge tables and sortation.

This easy to expand platform integrates seamlessly with the entire **Realtime360 Suite**, from in-motion weighing and label print and apply, to sortation and HMI systems.



